



Material requirement:

- No#3 zipper and zipper head (30 cm or 12 inch long)
- No#5 zipper and zipper head for the removable pocket part (35 cm or 14 inch long)
- No#5 zipper and zipper head, 2 sided zipper is recommended (86 cm or 34 inch long)
- 2 sets of buttons
- 2 sets of rivets
- Stiffener i.e., texon or crafts paper
- Cushion for the inside cover is optional
- 0.1 - 0.2 mm (or thin) Polyester lining
- Cover: 1.2 - 1.8 mm. thickness Chrome Tanned leather recommended
- Inside: 1.2 mm. leather thickness recommended

See the YouTube link below for the making of this bag:

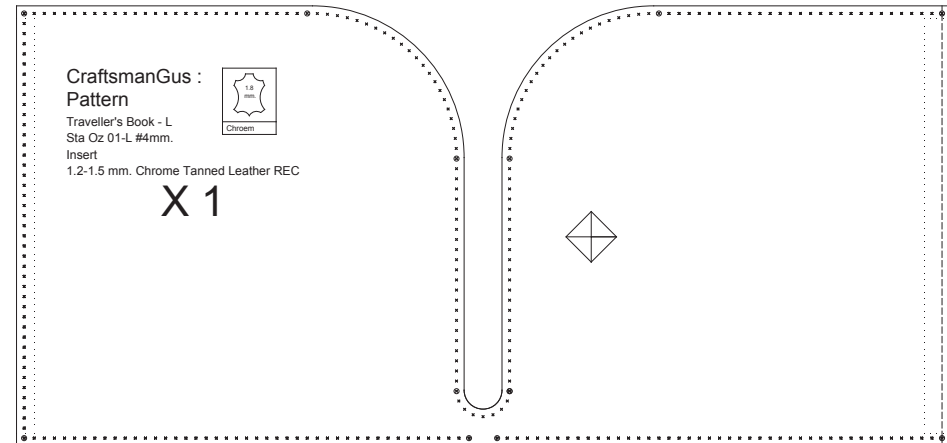
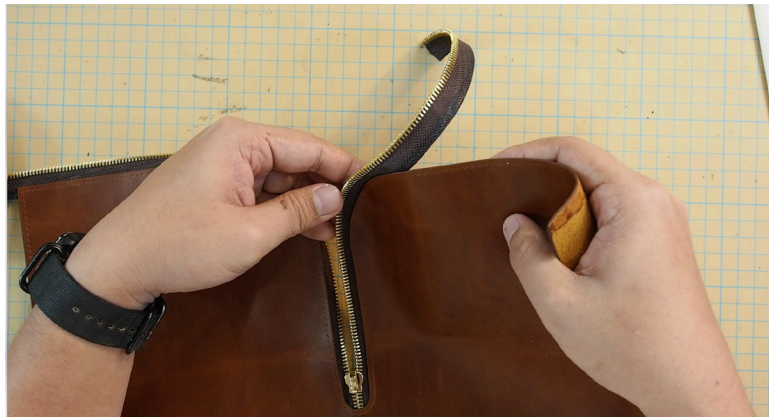
<https://www.youtube.com/watch?v=B42hgfwUZYM&feature=youtu.be>

***NOTE: this is an instruction file only. Please refer to the file name
"Pattern_.....pdf" to print the pattern pieces



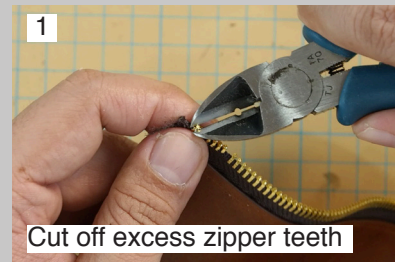
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1.



- 1.2 to 1.5 mm thickness Chrome Tanned leather recommended
- Cut No#5 zipper to 35 cm or 14 inch long then glue to the "Insert"
- Install the zip stopper
- Stitch the zipper to the "Insert"

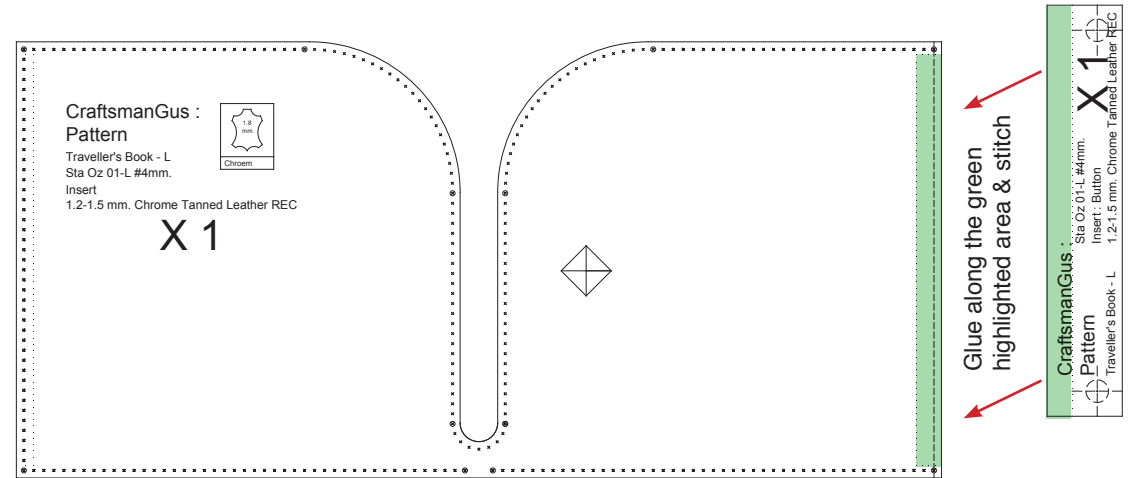
After gluing the zipper to the leather:



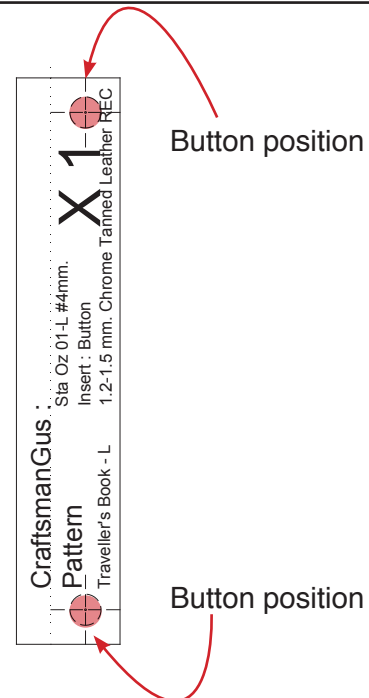


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2.



3.



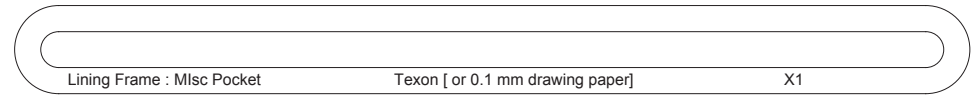
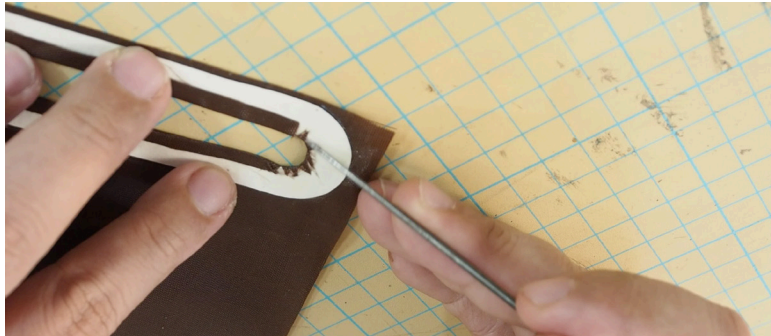


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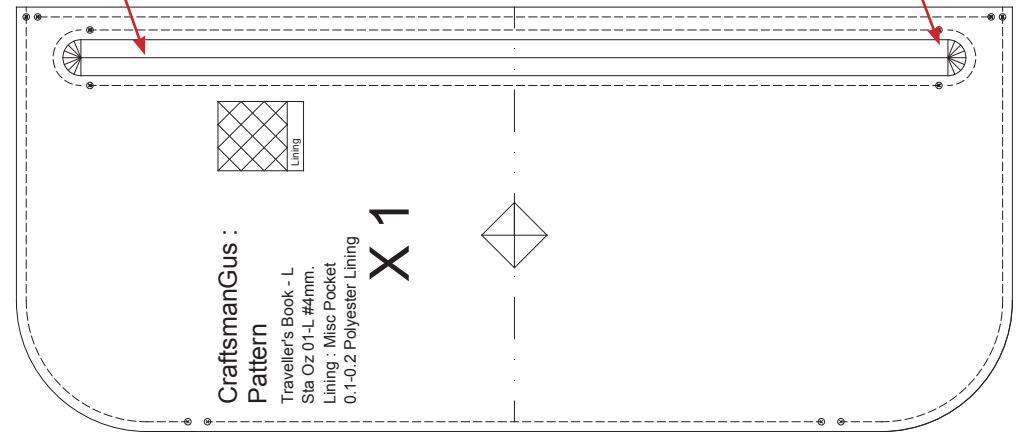
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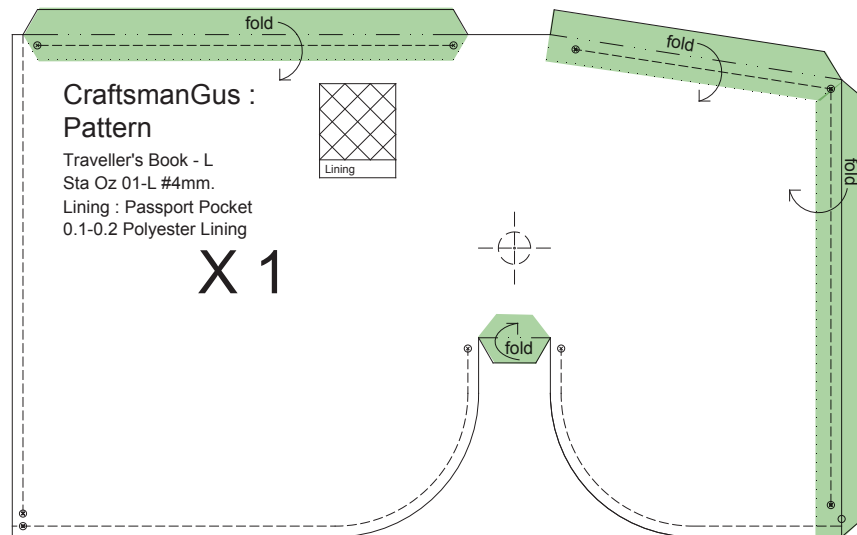
Glue stiffener to the "Lining: Misc Pocket"



- Cut slit on the lining, glue and fold over the stiffener
- Stiffener can be adhesive cloth, texon or crafts/ art paper



5.

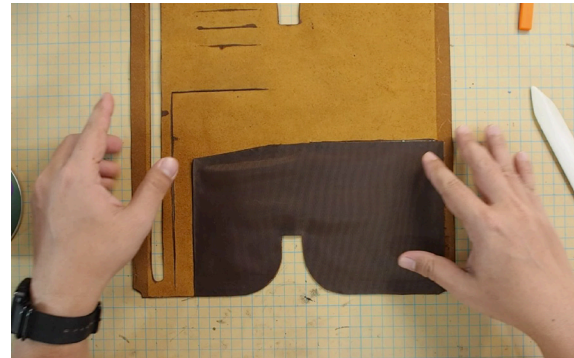
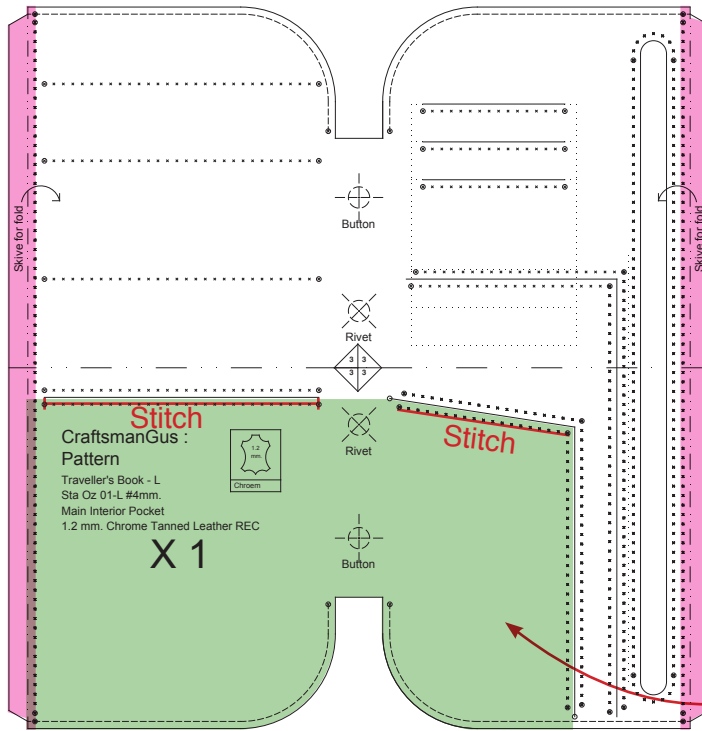


- Fold the polyester lining along the green highlighted area

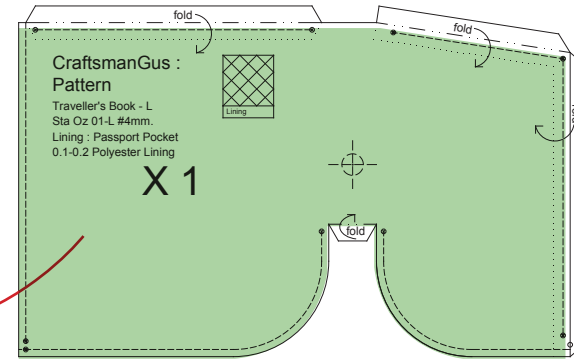


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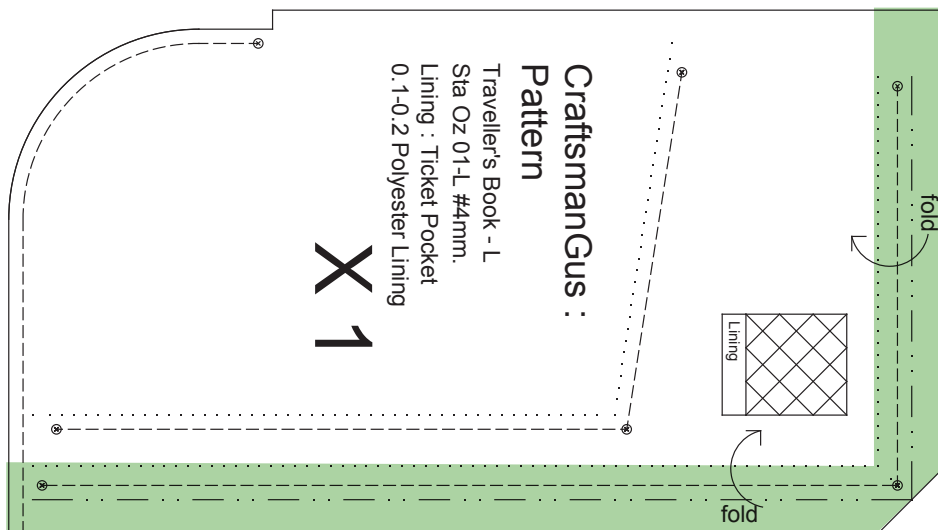
6.



- Skive the edges of the "Main Interior Pocket" at 1 cm. (see pink highlighted area)
- Glue the lining to the "Main Interior Pocket" leather piece
- Stitch the top line to secure the lining to the leather



7.

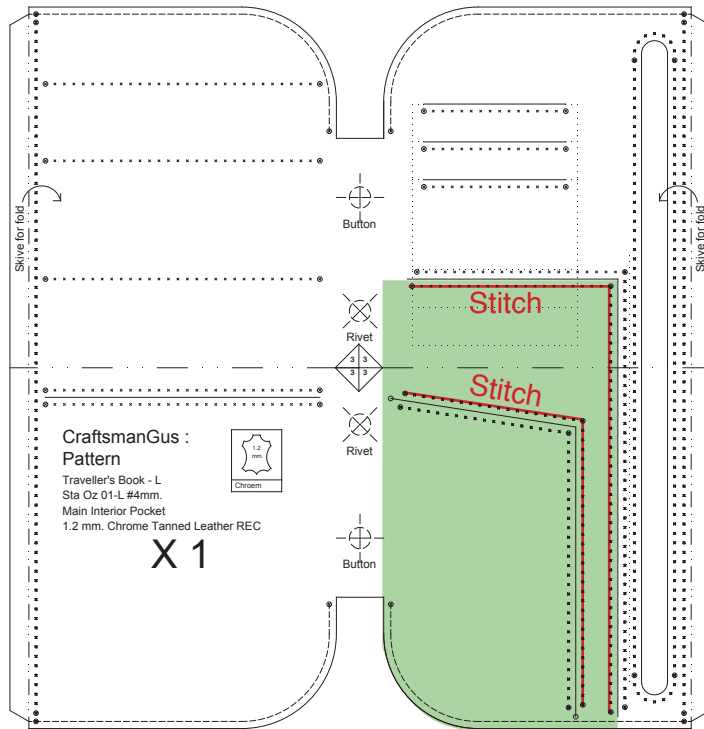


- Fold the polyester lining along the green highlighted area



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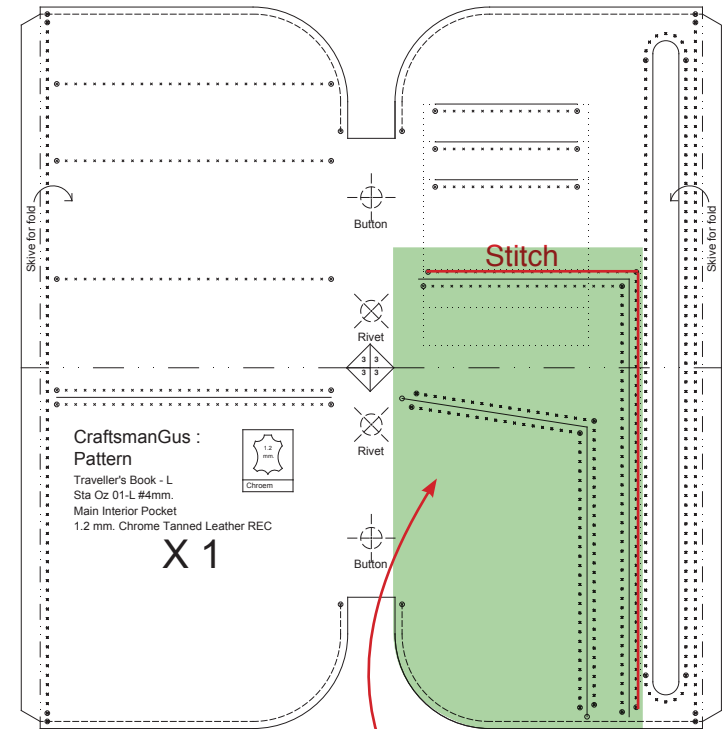
6.



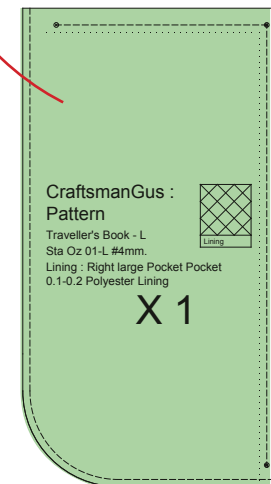
- Glue the "Lining: Ticket Pocket" to the "Main Interior Pocket" (see green highlighted area as reference)
- Stitch the lining to the leather (see red lines for reference)



7.



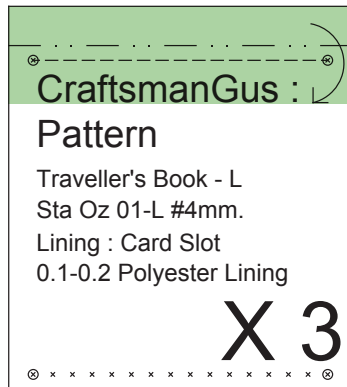
- Glue the "Lining: Right Large Pocket Pocket" to the "Main Interior Pocket" and stitch (see red line for stitching line)





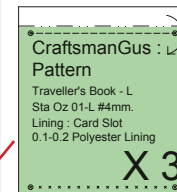
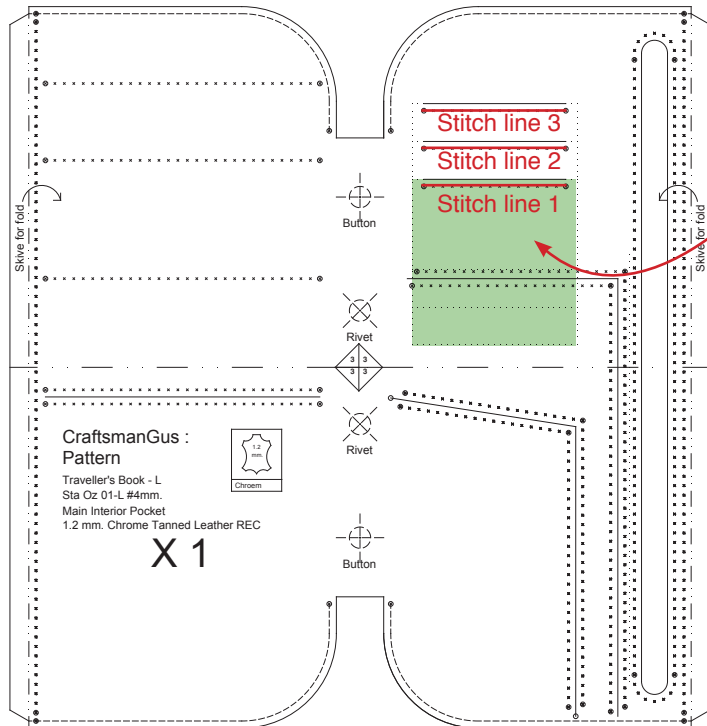
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8.



- Fold the polyester lining along the green highlighted area

9.

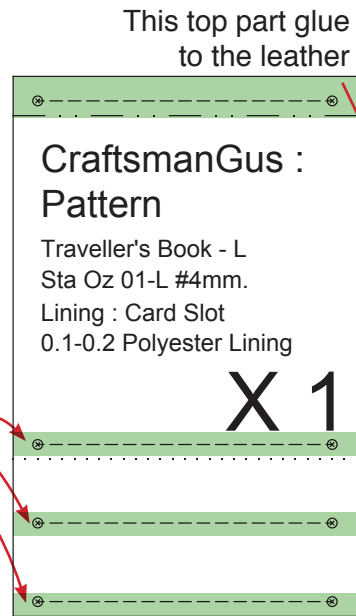
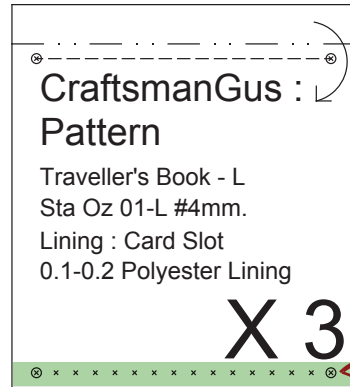


- Glue the "Lining Card Slot" to the "Main Interior Pocket" leather piece
- Stitch to secure the lining to the leather
- There're 3 card slots total, start the process from the bottom up

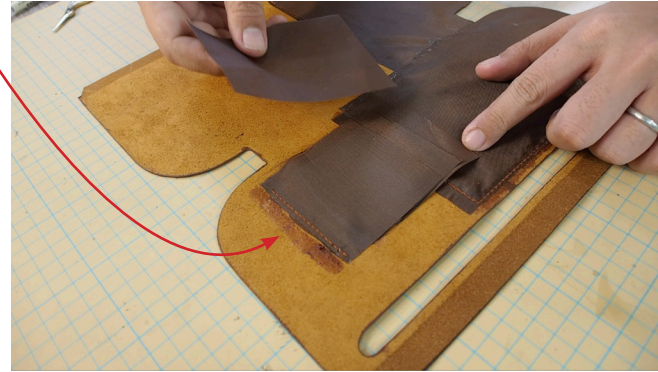


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10.



- Glue the green highlighted area together and stitch at the bottom



11.

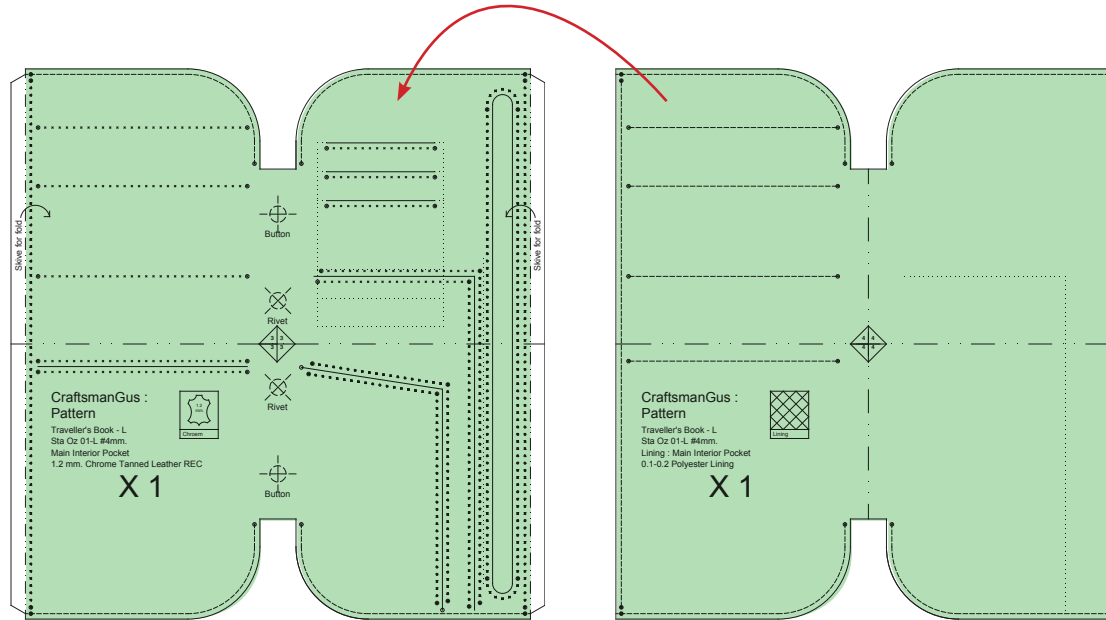


- Glue and stitch the zipper, lining to the "Main Interior Pocket"



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12.



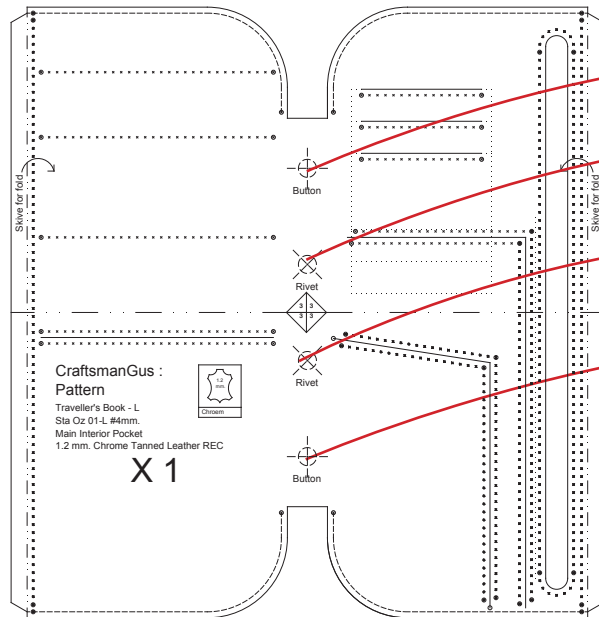
- Glue the lining to the "Main Interior Pocket"
- Fold the sides of the leather to cover the lining and stitch





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13.



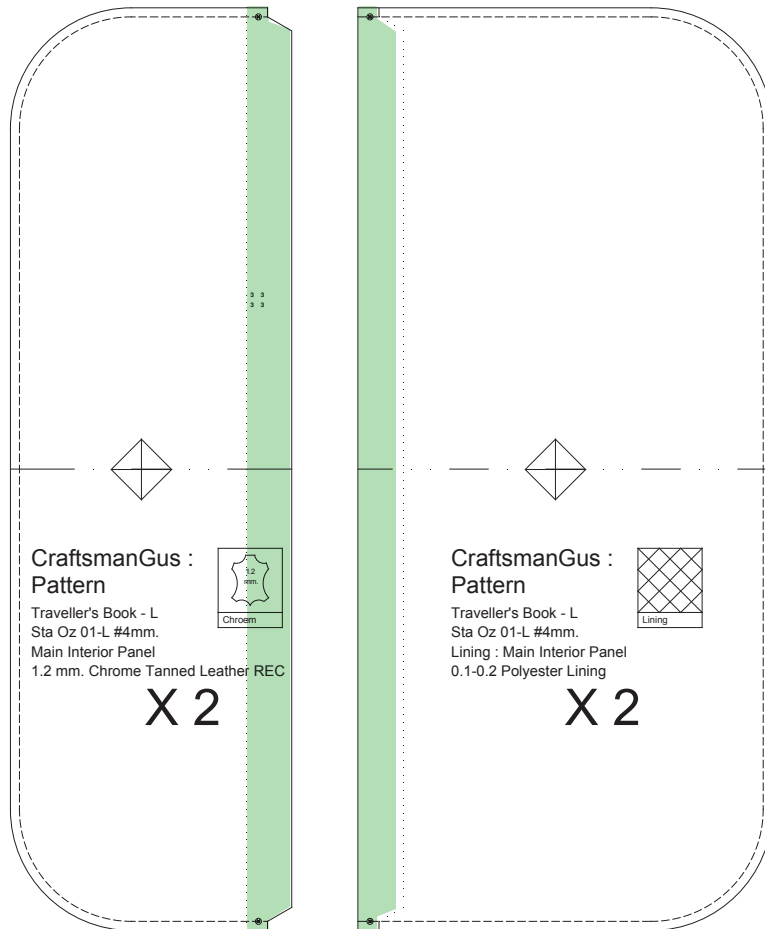
- Install the buttons and rivets



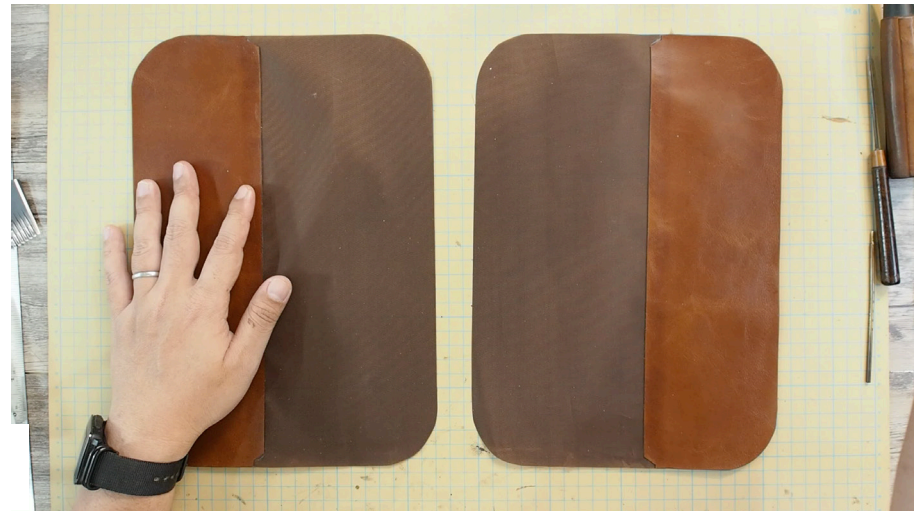
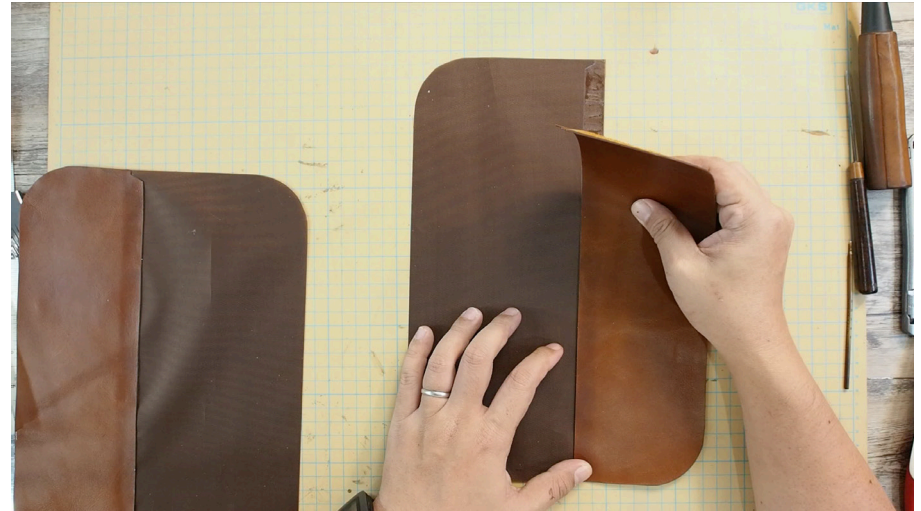


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14.



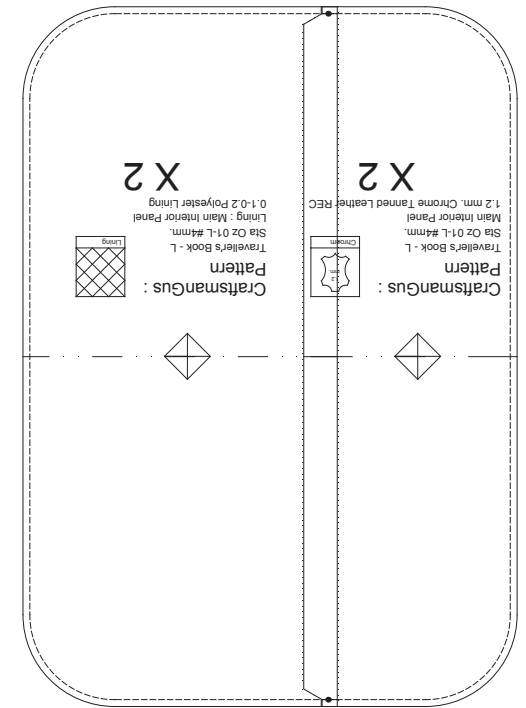
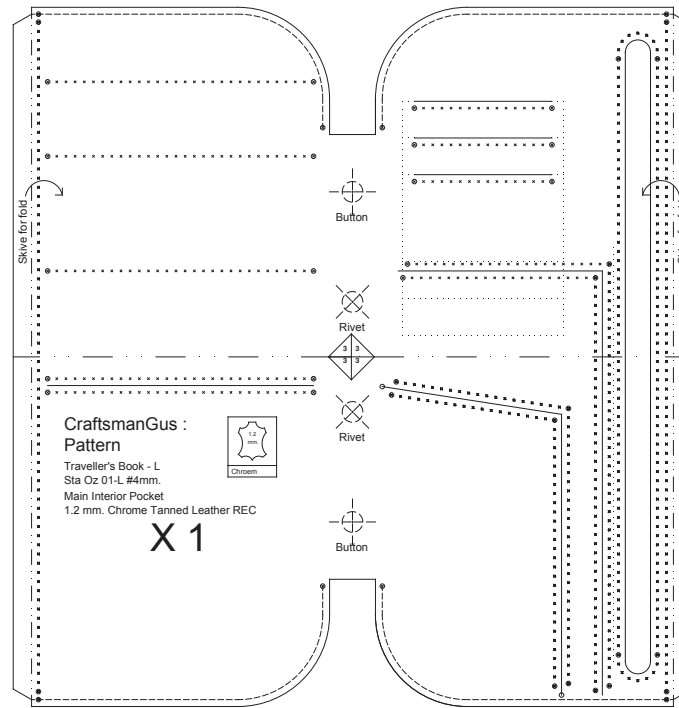
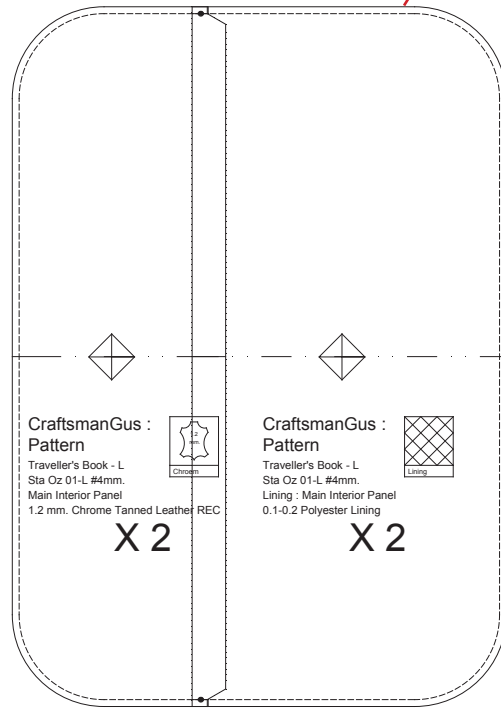
- Glue the "Main Interior Panel" leather over the lining





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15.



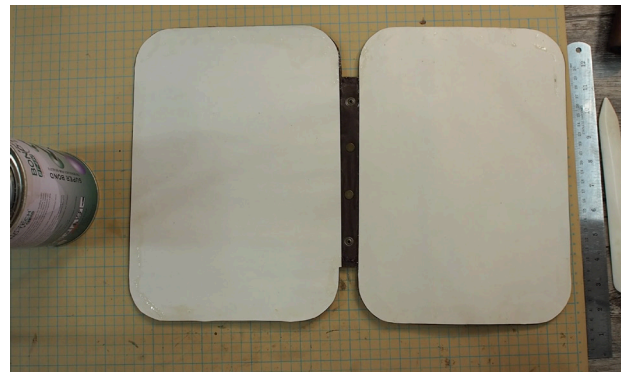
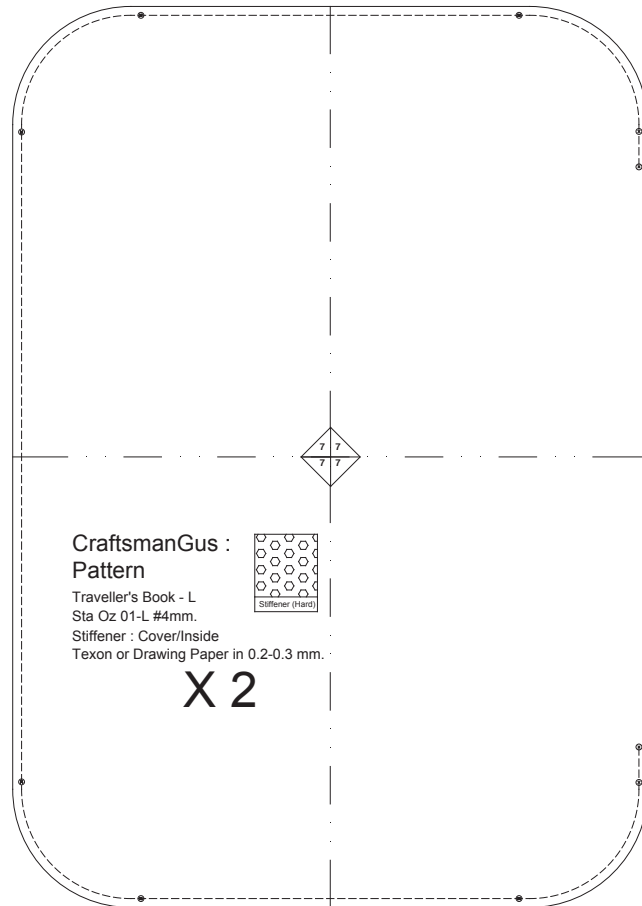
- Glue the “Main Interior Panel” to the “Main Interior Pocket”





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16.



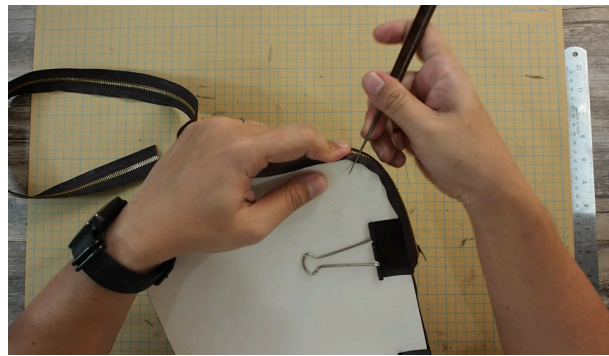
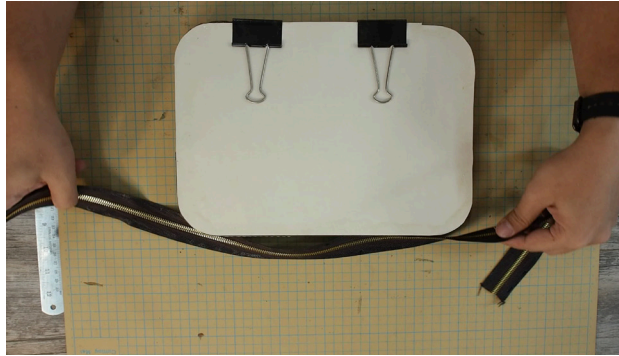
- Glue the stiffener to step# 15

*Stiffener can be texon or art/ crafts paper



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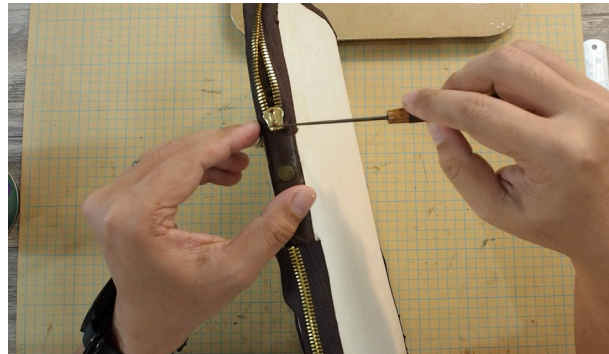
17.



- Glue the zipper with zipper head to step no#16

*No#5 zipper length approx. 86 cm or 34 inch

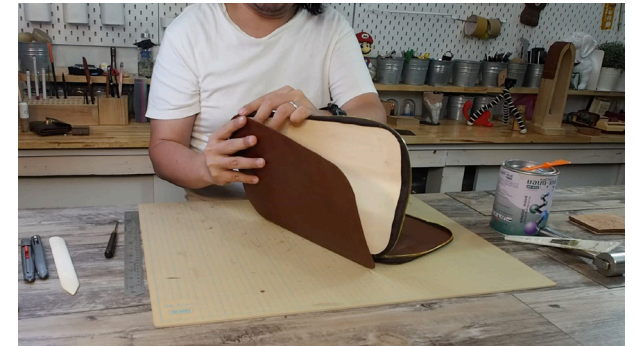
*Place zipper mold inside before gluing the zipper on to help with the shape





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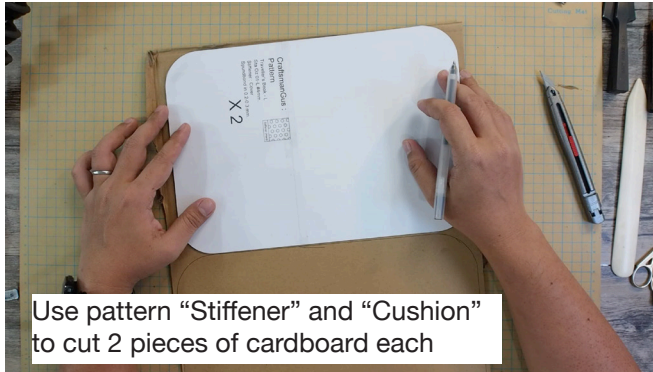
18.



- Glue the cushion to the cover
- Glue the cover to the inside pockets and stitch



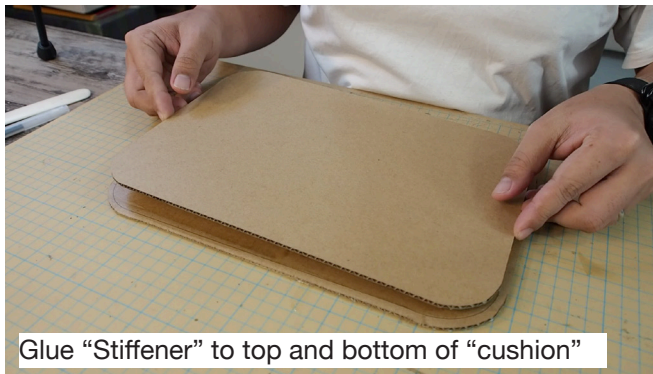
ZIPPER MOLD



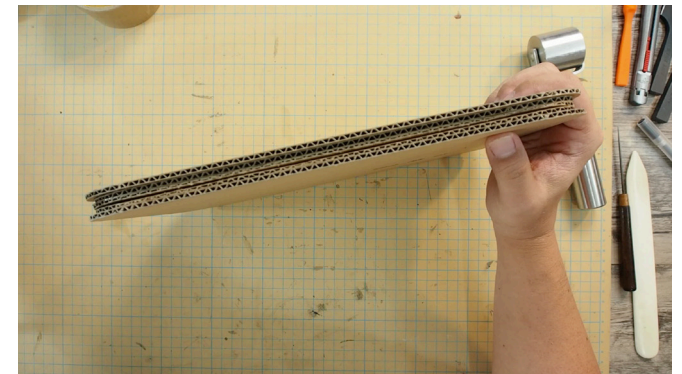
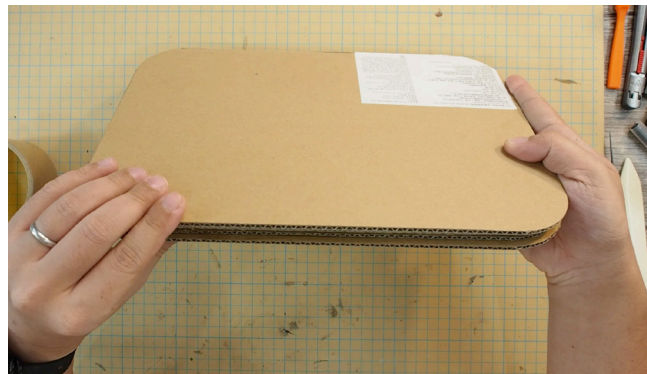
Use pattern "Stiffener" and "Cushion" to cut 2 pieces of cardboard each



Glue 2 "Cushion" pieces together



Glue "Stiffener" to top and bottom of "cushion"



1. Cut 2 pieces of cardboard using template from pattern named "Stiffener"
2. Cut 2 pieces of cardboard using template from pattern named "Cushion"
3. Glue 2 pieces of cardboard cut from template "Cushion" together
4. Glue cardboard cut from template "Stiffener" to top and bottom part of the "Cushion"