

## **MATERIAL REQUIREMENT:**

- 1 Dring (3 cm.)
- 2 x Rectangle ring (2 cm.)
- 1 Turn Lock Closure (2 cm.)
- 12 Grommets or snap ring
- 3 x Buckle (2 cm.)
- Cotton or hemp rope 0.8 1.0 cm. diameter, length 22.5 cm/ 9 inch
- 2 mm. round piping cord (82 cm/ 32 1/4 inch)
- Stiffener, foam or other flexible material for the main body back and behind the zipper area (optional)
- Fusible Fleece (optional)
- YKK Zipper No#5: Zipper length approx. 19 cm/ 7 1/2 inch x 2
- Zipper head, zipper pull, zip stopper for No#5 zipper
- Texon or crafts paper use to help straighten the zipper fabric

See the YouTube link for the making of this bag: <a href="http://bit.ly/2kkgCXC">http://bit.ly/2kkgCXC</a>

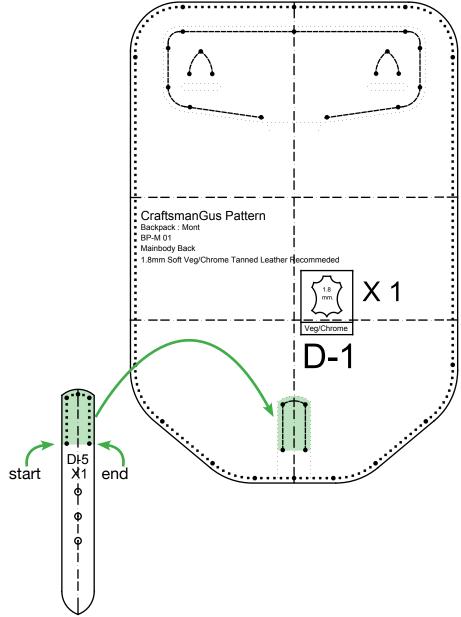
\*\*\*NOTE: this is an instruction file only. Please refer to the file named "Pattern\_....pdf" to print the pattern pieces

<sup>\*\*</sup>Please note: we recommend purchasing zipper by yard or meter then trim it to size





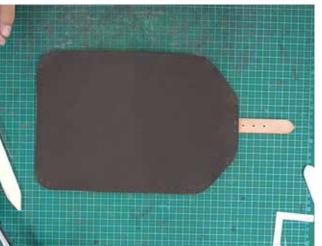
Stitch the strap (D-5) to Mainbody Back (D1) - see the pattern for start and end position







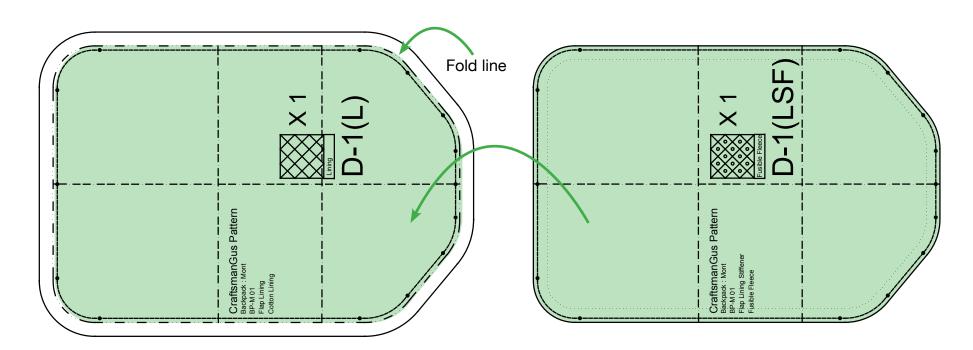
Iron the fusible fleece (D-1 LSF) to the back Glue or double sided tape the of the flap lining (D-1 L). Fold the edge of the flap lining in wrapping the fusible fleece



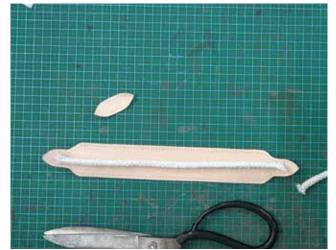
flap lining (D-1 L) to the flap (D-1)



Stitch around the flap







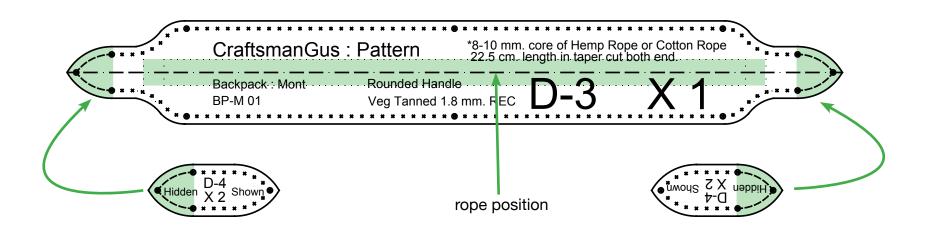
Cut the cotton or hemp rope to 22.5 cm then use masking tape at the end to taper the rope



Glue the rope in the middle of rounded handle (D-3)

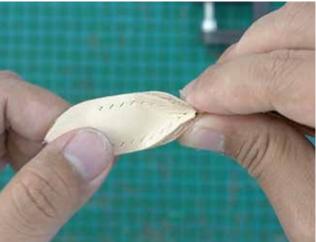


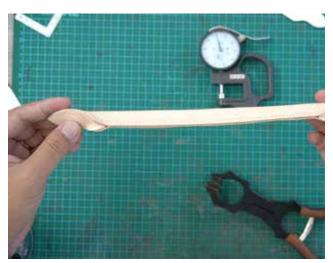
Glue D-4 at both ends



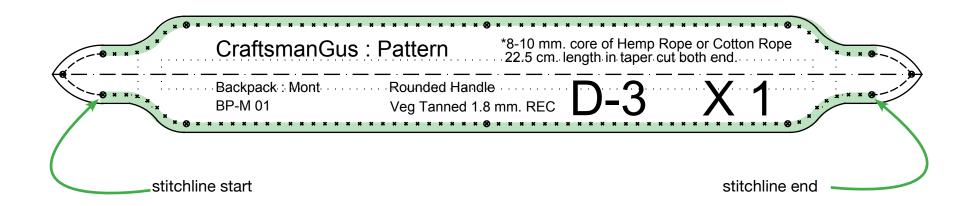








Fold the rounded handle in position and stitch





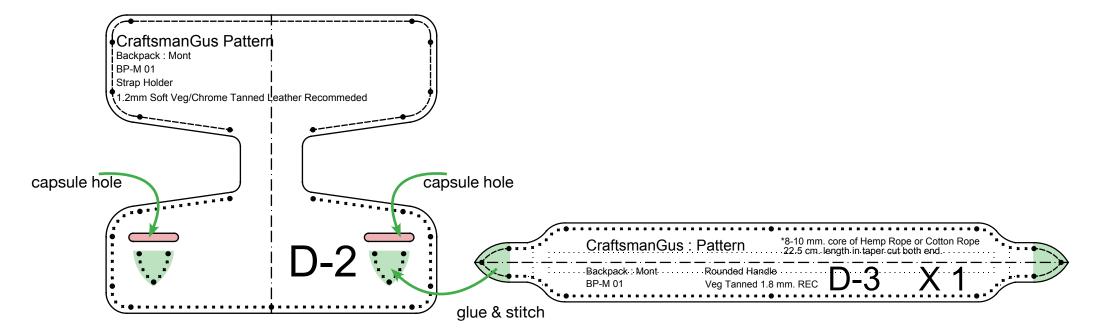


Cut the capsule holes on the strap holder (D-3).



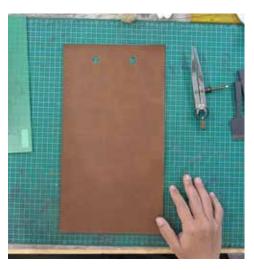
Glue rounded handle (D-3) to position in the strap holder (D-2) then stitch.



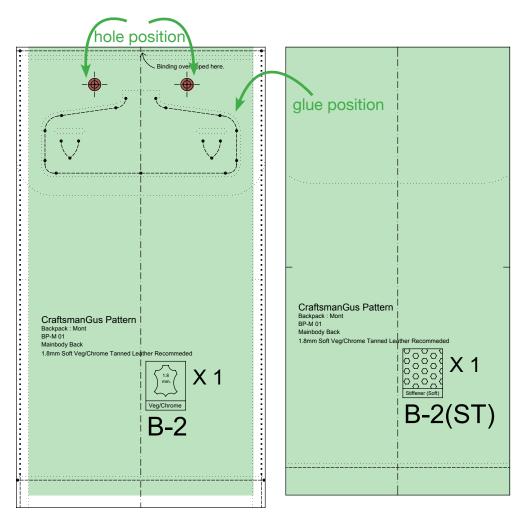






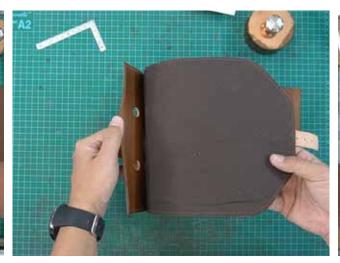


- Glue the stiffener (B-2 ST) to the mainbody back (B-2)
- Punch holes through at the top (see pattern for position)



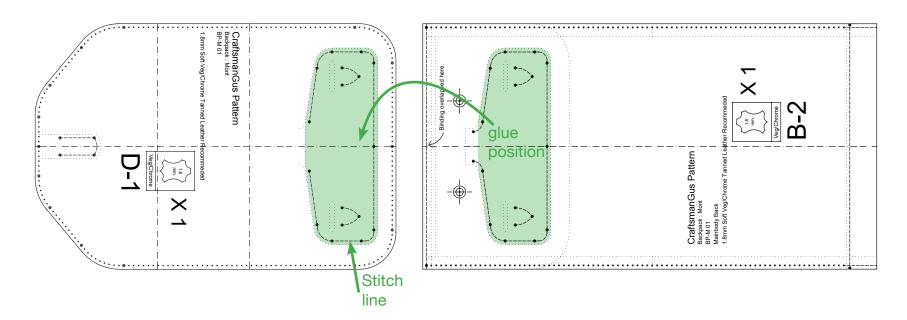




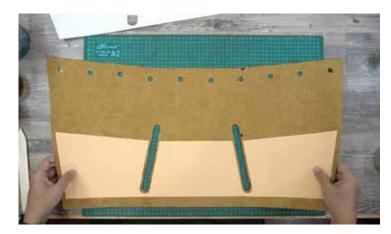




Glue the flap (D-1) to the mainbody back (B-2) and stitch

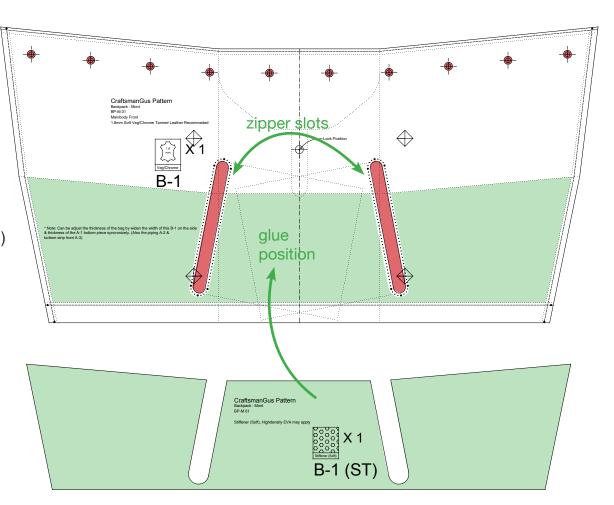






- Punch holes on top
- Cut slots for the zipper
- Glue the stiffener (B-1 ST) to the mainbody front (B-1)



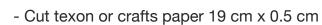






Measure and cut 2 pieces of YKK Zipper No#5: Zipper length approx. 19 cm or 7 1/2 inch





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- Glue texon to the edge of the zipper fabric





Insert zip stopper to both ends of the zipper teeth



Bend down the zip stopper to lock in place





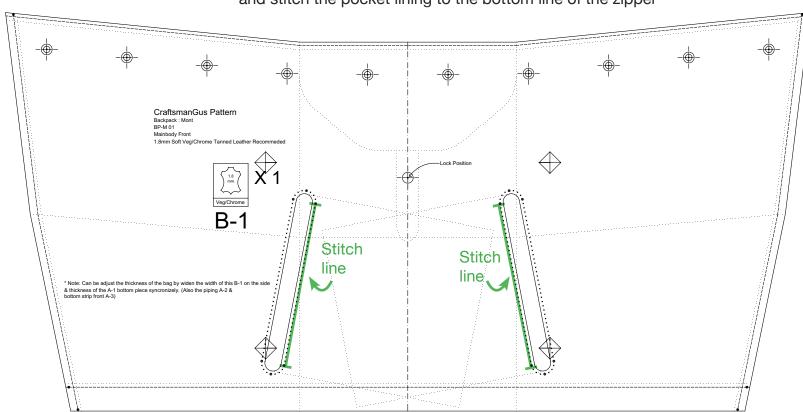




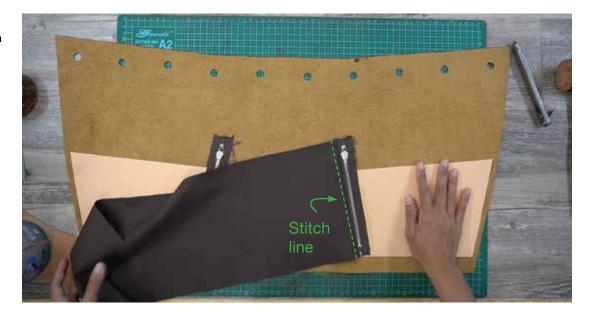


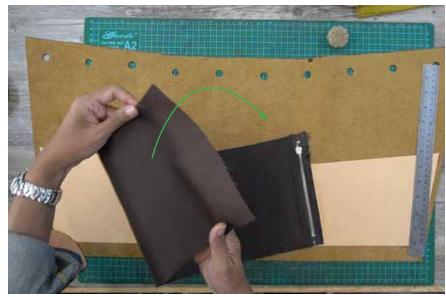
Glue the zipper to the mainbody front

Use double sided tape or textile glue the pocket lining (B-1 LP) and stitch the pocket lining to the bottom line of the zipper

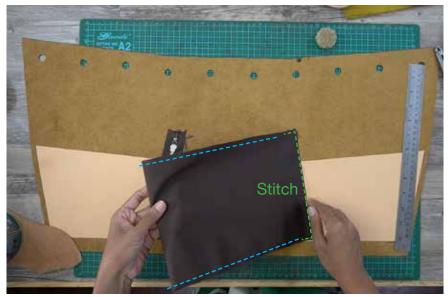








Fold over and glue the pocket lining (B-1 LP) to the top line of the zipper fabric



Stitch the pocket lining in place







Glue and stitch mainbody back to main body front overlapping at 1 cm.

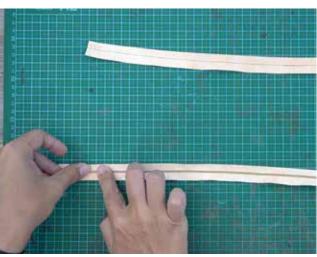




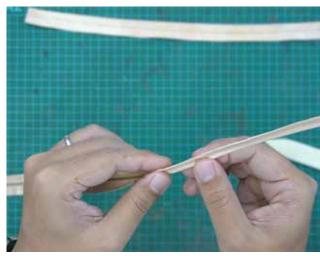




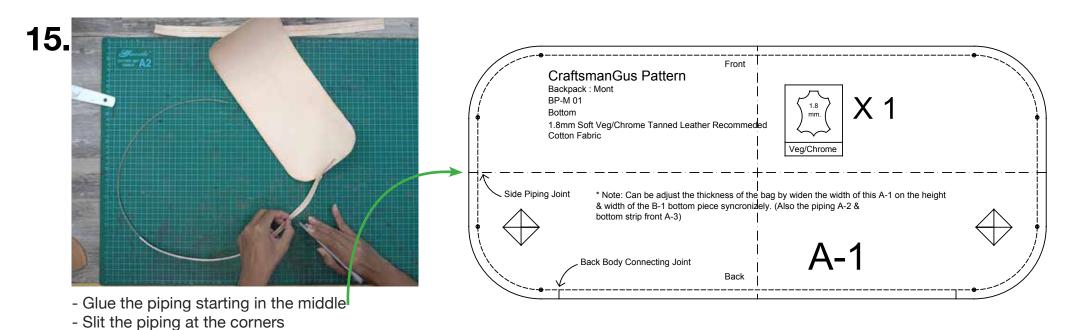
Glue 2 mm. round piping cord to the middle of the piping leather. Leave 1 cm extra piping cord at the edge



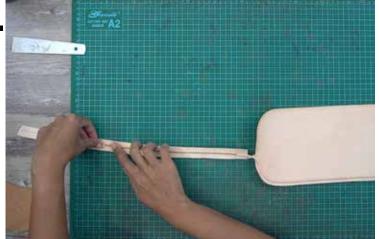
0.4 - 0.5 mm leather thickness recommended



Fold the piping leather







Glue another piece of the piping leather at the middle point



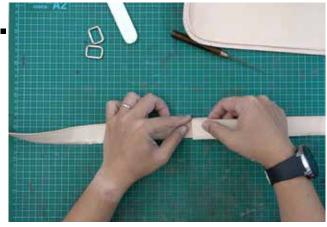
Cut the excess piping cord at the end and wrap the piping leather overlaping at 1 cm.





Prick holes as close to the piping as possible





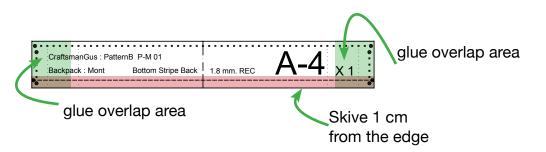


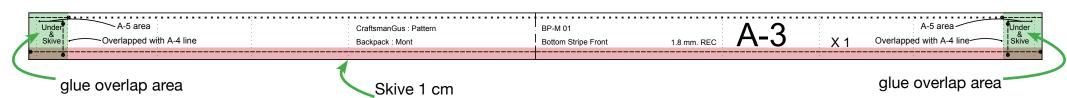


Skive one side of the bottom stripe front/back

Glue the bottom stripe to the bottom piece

Stitch the bottom stripe front (A-3) to bottom stripe back (A-4) in loop

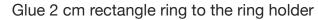




from the edge

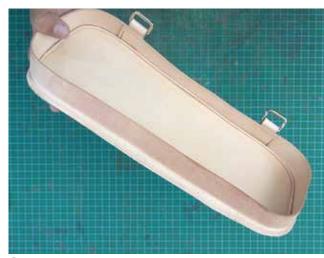








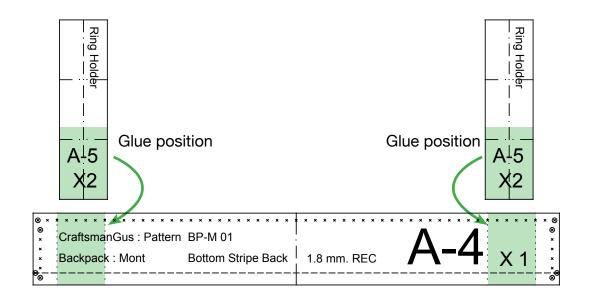
Glue the ring holder to the bottom stripe



Stitch



Flip the right side out









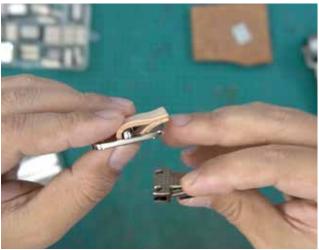
- Glue and stitch the bottom stripe to the mainbody
  \*\*the mainbody should touch the bottom when glued





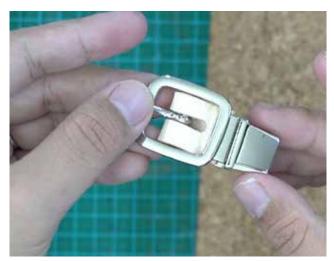


Insert 2 cm. buckle to D-7



Glue and fold D-7 to lock the buckle in place Install turn lock closure at the end of the fold













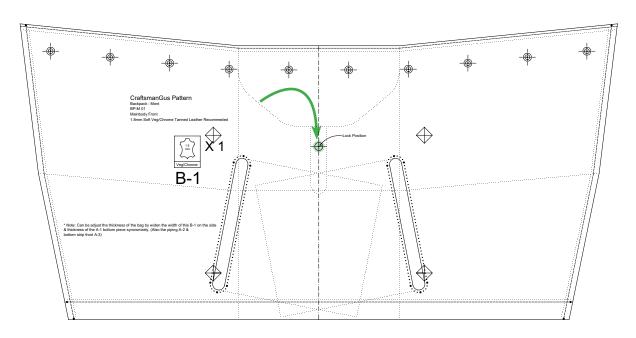




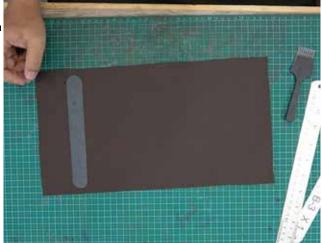
Slide the buckle to strap



Install the turn lock closure to the body







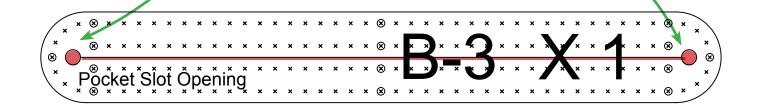
Use B-3 as template for the stiffener, glue the stiffener to B-2 (L)

\*\*This step is optional (it is to help stiffen the pocket opening area

\*\*Use texon or crafts paper for stiffener



Slit and punch holes on both ends

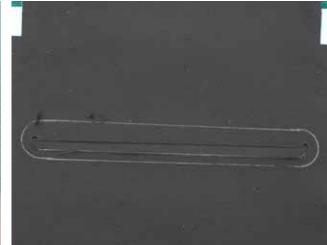


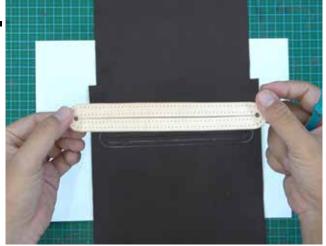












Glue B-3 on top



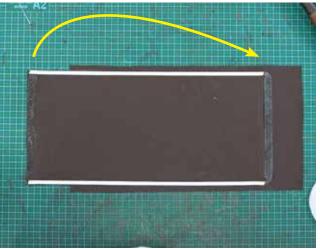
Stitch the bottom 2 lines



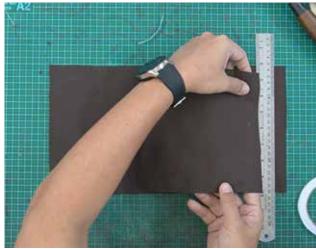




Fold the pocket downward, glue or double sided tape so the edge is flat



Fold and glue the pocket to the top line of the pocket opening.



Stitch the top and the sides





Stitch the mainbody lining and the bottom together to form a bag



Place the lining inside of the backpack, glue at the top







Glue the binding B-4 to the top opening and stitch



Fold the binding in half over the lining



Stitch to secure

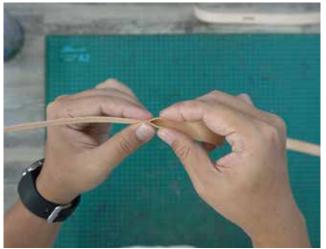
\*0.5 mm leather thickness recommended



Install grommets or snap rings







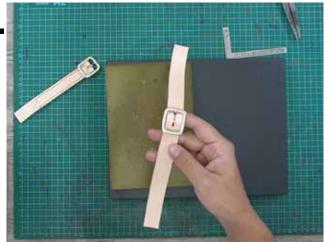


Fold the stinglet in half and stitch \*0.5 mm leather thickness recommended

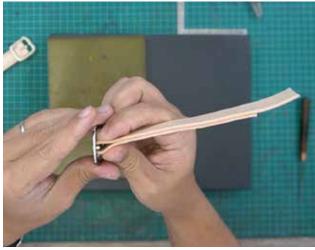


Slide the stinglet through the grommets

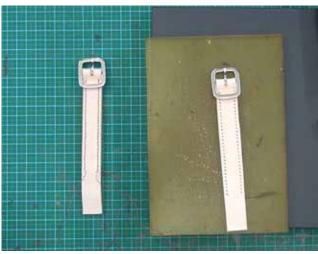




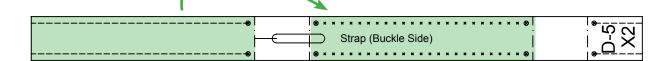




Fold and glue to lock the buckle in place



Stitch the sides leaving the ends unstitched







Slide the ends to rectangle ring and stitch to lock





Stitch the sides of D-6 leaving the ends unstitched



Slide the end of D-6 to the dring and stitch to lock the position





Measure and punch holes for the buckle

